



Revision A:

• MLZ-KA25/35/50VA-E2 have been added.

Please void OBH483.

INDOOR UNIT PARTS CATALOG

No. OBB483
REVISED EDITION-A

Models

MLZ-KA25VA	■ E1
MLZ-KA25VA	■ E2
MLZ-KA35VA	■ E1
MLZ-KA35VA	■ E2
MLZ-KA50VA	■ E1
MLZ-KA50VA	■ E2

MLZ-KA25VA MLZ-KA35VA MLZ-KA50VA

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SERVICE MANUAL (OBH483)

NOTE:

• RoHS compliant products have <G> mark on the spec name plate.

Revision A:

• MLZ-KA25/35/50VA-E2 have been added.

RoHS PARTS LIST

MLZ-KA25VA MLZ-KA35VA MLZ-KA50VA

1-2. ACCESSORY AND REMOTE CONTROLLER 1-2. ACCESSORY AND REMOTE CONTROLLER 1-3. ACCESSORY AND REMOTE CONTROLLER 1-4. 15

1-1. INDOOR UNIT STRUCTURAL PARTS

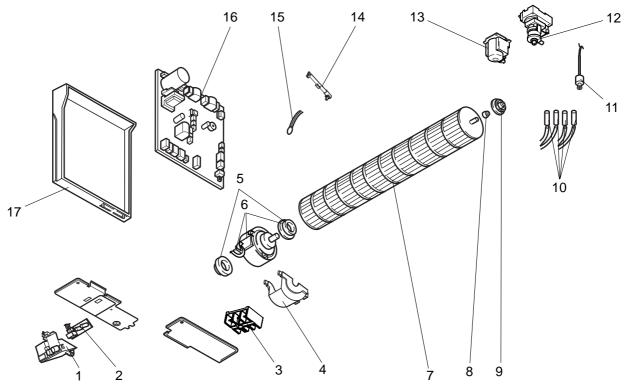
N-	oHS	Don't No.	Dark warma	Symbol			Q'ty. MLZ	/unit '-KA			_
No.	8	Part No.	Part name	in Wiring	25	VA -	35	VA -	50	VA -	Remarks
	_			Diagram	E1	E2	E1	E2	E1	E2	
1	G	M21 L9V 700	DRAIN PAN		1	1	1	1	1	1	
2	G	T2W 0A8 620	INDOOR HEAT EXCHANGER		1	1	1	1			
-	G	T2W 1A0 620	INDOOR HEAT EXCHANGER						1	1	
3	G	M21 L9V 279	STABILIZER ASSEMBLY		1	1	1	1	1	1	Including vertical vane
4	G	M21 L9V 040	HORIZONTAL VANE		1	1	1	1	1	1	
5	G	M21 L9V 049	VANE SHAFT		1	1	1	1	1	1	
6	G	M21 L9V 703	DRAIN PIPE		1	1	1	1	1	1	
7	G	M21 L9V 249	DRAIN COVER		1	1	1	1	1	1	
8	G	M21 L9V 915	LINK		1	1	1	1	1	1	CRANK SET
9	G	M21 L9V 306	VANE MOTOR (VERTICAL)	MV2	1	1	1	1	1	1	
10	G	M21 L9V 953	VANE MOTOR SUPPORT		1	1	1	1	1	1	
11	G	M21 L0W 306	VANE MOTOR (HORIZONTAL)	MV1	1	1	1	1	1	1	

1-2. ACCESSORY AND REMOTE CONTROLLER

12	G	T2W 0A8 426	REMOTE CONTROLLER	1	1	1	1	1	1	KM07E
13	G	M21 0A8 083	REMOTE CONTROLLER HOLDER	1	1	1	1	1	1	
14	G	M21 L9V 702	DRAIN HOSE	1	1	1	1	1	1	
15	G	M21 L9V 250	ACCESSORY ASSEMBLY	1	1	1	1	1	1	Including washers and screws

MLZ-KA25VA MLZ-KA35VA MLZ-KA50VA

1-3. INDOOR UNIT ELECTRICAL PARTS AND FUNCTIONAL PARTS



Part numbers that are circled are not shown in the illustration.

	No. Part No					Symbol			Q'ty				
No.			Part No. Part name	Part name	in Wiring			MLZ					
140.	Ro		110.		Fait liaille	Diagram	25V	Ά -	35VA -		50VA -		Remarks
						Diagraili	E1	E2	E1	E2	E1	E2	
1	G	M21	L9V	781	LAMP COVER		1	1	1	1	1	1	
2	G	M21	L9V	326	DISPLAY RECEIVER P.C. BOARD		1	1	1	1	1	1	
3	G	T2W	0A2	376	TERMINAL BLOCK		1	1	1	1	1	1	
4	G	M21	L9V	024	MOTOR BAND		1	1	1	1	1	1	
5	G	M21	1A0	505	FAN MOTOR RUBBER MOUNT		1	1	1	1	1	1	
6	G	M21	1V0	300	INDOOR FAN MOTOR	MF	1	1	1	1	1	1	RC0J30-□□
7	G	M21	L9V	302	LINE FLOW FAN		1	1	1	1	1	1	
8	O	M21	L9V	504	SLEEVE BEARING		1	1	1	1	1	1	
9	G	M21	L9V	509	BEARING MOUNT		1	1	1	1	1	1	
	G	M21	L9V	307	INDOOR COIL THERMISTOR	RT12,13	1	1	1	1			
10	G	M21	L2W	307	INDOOR COIL THERMISTOR	RT12,13,14					1	1	
	G	M21	L1W	307	INDOOR COIL THERMISTOR	RT15					1	1	
11	O	M21	L9V	312	FLOAT SENSOR	FS	1	1	1	1	1	1	
12	G	T2W	0A8	303	DRAIN PUMP	DP	1	1	1	1	1	1	
13	G	M21	L9V	260	DRAIN PUMP CUSHION SET		1	1	1	1	1	1	CUSHION x 2 BASE,COVER SET
14	G	M21	L9V	783	SENSOR HOLDER		1	1	1	1	1	1	COVER,HOLDER SET
15	O	M21	L9V	308	ROOM TEMPERATURE THERMISTOR	RT11	1	1	1	1	1	1	
	G	T2W	0A8	450	ELECTRONIC CONTROL P.C. BOARD		1						
	G	T2W	0A9	450	ELECTRONIC CONTROL P.C. BOARD				1				
16	G	T2W	1A0	450	ELECTRONIC CONTROL P.C. BOARD						1		
10	G	T2W	1V0	450	ELECTRONIC CONTROL P.C. BOARD			1					
	G	T2W	1V1	450	ELECTRONIC CONTROL P.C. BOARD					1			
	G	T2W	1V2	450	ELECTRONIC CONTROL P.C. BOARD							1	
17	G	M21	L9V	784	ELECTRONIC CONTROL P.C. BOARD BOX		1	1	1	1	1	1	
18	G	T2W	L3V	382	FUSE	F11	1	1	1	1	1	1	T3.15AL250V
19	G	T2W	L3V	384	VARISTOR	NR11	1	1	1	1	1	1	
	G	M21	L9V	708	PIPE FIXING BAND		1	1	1	1			
20	G	M21	L3W	708	PIPE FIXING BAND						1	1	

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OPTIONAL PARTS

MLZ-KA35VA
MLZ-KA50VA
2-1. GRILLE
MLP-440W

Part numbers that are circled are not shown in the illustration.

No	oHS	Part No.	Port name	Symbol		Symbol Q'ty/unit mklz-KA							Remarks
INO	· &	Fait No.	Part name	Diagram	25	VA -	35	VA -	50	VA -	Remarks		
	_			Diagrain	E1	E2	E1	E2	E1	E2			
1	G	M21 0A8 100	AIR FILTER		2	2	2	2	2	2			
2	G	T2W 0A8 010	INTAKE GRILLE ASSEMBLY		1	1	1	1	1	1			
3	G	M21 0A8 067	SCREW CAP		1	1	1	1	1	1			
4	G	M21 0A8 049	GRILLE SHAFT		2	2	2	2	2	2			
4 5	G	M21 0A8 250	SCREW BAG ASSEMBLY		1	1	1	1	1	1			

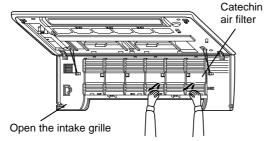
2-2. CATECHIN AIR FILTER

- Catechin is a bioflavonoid that is found in green tea that has both antiviral and antioxidant qualities. In addition to
 these benefits, Catechin also offers excellent deodorizing characteristics. Catechin air filter uses this compound to
 not only improve air quality but also prevent the spread of bacteria and viruses in the room.
- Clean the AIR FILTER about once every 2weeks. Cleaning procedure is the same as AIR FILTER (ANTI-MOLD).
 Refer to the operating instructions book.
- Clogged AIR FILTER may reduce the air conditioner capacity and cause dew drop or frost on the indoor unit.

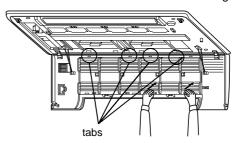
Model	Part No.
MLZ-KA25VA-E1,E2 MLZ-KA35VA-E1,E2 MLZ-KA50VA-E1,E2	MAC-3004CF-E

Replacement of the catechin air filter

(1) Remove the catechin air filter.



(2) Install a new catechin air filter. Be sure to install the tabs into the intake grille hole.



(3) Securely close the intake grille.

2-3. AIR CLEANING FILTER (ANTI-ALLERGY ENZYME FILTER)

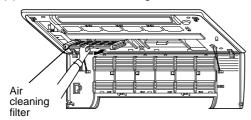
- ◆ AIR CLEANING FILTER removes fine dust of 0.01 micron from air by means of static electricity.
- Normal life of AIR CLEANING FILTER is 1 year.
 If AIR CLEANING FILTER is to be washed, soak AIR CLEANING FILTER in water (when showing dirt, in lukewarm water) and rinse it delicately, without removing the filter from the frame about once every 3 months.
- Clogged AIR CLEANING FILTER may reduce the air conditioner capacity or cause frost on the air outlet.
- Do not remove or attach AIR CLEANING FILTER during unit operation.

Model	Part No.
MLZ-KA25VA-E1, E2 MLZ-KA35VA-E1, E2 MLZ-KA50VA-E1, E2	MAC-171FT-E



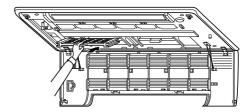
Replacement of the air cleaning filter

(1) Remove the air cleaning filter.



(3) Securely close the intake grille.

(2) Attach a new air cleaning filter. Fix the filter with the tabs securely.





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